

## Overview

The FG-R05-3A sensor is a high-sensitivity AC and DC leakage current sensor with individual open drain alarms and an analog output for leakage current indication. In addition, its integrated test coil can be initiated by a test input to perform a functional alarm test.

## Applications

Typical applications include residual current sensor for In-Cable Control and Protection Devices (IC-CPD) or Wallbox.

## Benefits

- Open-loop, fluxgate-based current sensor
- PCB mounting
- Digital output of fault detection
- Conforms to IEC 62752:2016/A1:2018
- Conforms to UL 2231-2
- RoHS compliant



## Ordering Information

FG-	R05-	3A
Series	Shape	Current Detection Standards
FG	R05 = Vertical	3A = IEC 62752:2016/A1:2018 and UL 2231-2

Technical drawing of the FG-R05-3A module, showing top, bottom, and side views with dimensions.

**Top View Dimensions:**

- Overall width: 38.5 maximum
- Overall height: 12.0 maximum
- Bottom flange width: 14.85
- Bottom flange height: 13.5 maximum
- Central circular feature diameter:  $\varnothing 12.6$  (+0.3/-0.3)
- Top flange width: 14.75 (+0.5/-0.5)
- Top flange height: 16.25 (+0.5/-0.5)
- Pin pitch: 2.6 (+0.4/-0.4)
- Pin height: 3.2 (+0.4/-0.4)

**Bottom View Dimensions:**

- Overall width: 33.0 (+0.5/-0.5)
- Overall height: 28.45 (+0.6/-0.6)
- Bottom flange width: 14.85
- Bottom flange height: 13.5 maximum
- Central circular feature diameter:  $\varnothing 12.6$  (+0.3/-0.3)
- Top flange width: 14.75 (+0.5/-0.5)
- Top flange height: 16.25 (+0.5/-0.5)
- Pin pitch: 2.6 (+0.4/-0.4)
- Pin height: 3.2 (+0.4/-0.4)

**Side View Dimensions:**

- Overall height: 31.5 maximum
- Pin pitch: 2.6 (+0.4/-0.4)
- Pin height: 3.2 (+0.4/-0.4)

**Other Dimensions:**

- Pin pitch: 2.6 (+0.4/-0.4)
- Pin height: 3.2 (+0.4/-0.4)
- Pin pitch: 2.6 (+0.4/-0.4)
- Pin height: 3.2 (+0.4/-0.4)

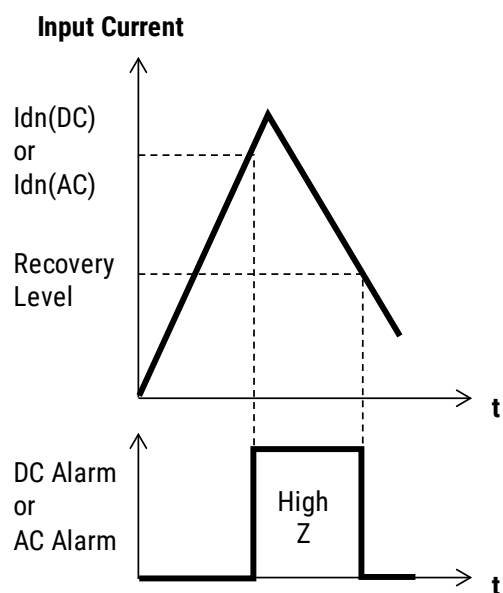
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Technical drawing of a mechanical part with dimensions and labels:

- Dimensions:**
  - Overall width: 40.0
  - Overall height: 12.7
  - Top left hole diameter:  $2 \times \varnothing 1.8 \text{ TH}$
  - Top left hole offset: 2.6
  - Top left hole vertical offset: 3.5
  - Top right hole diameter:  $6 \times \varnothing 0.9 \text{ TH}$
  - Top right hole offset: 2.4
  - Top right hole vertical offset: 1.4
  - Top right hole vertical spacing:  $1.8 \times 5 = 9.0$
  - Top right hole vertical offset from center: 1.8
  - Bottom right hole diameter:  $\varnothing 1.8$
  - Bottom right hole offset: 3.5
  - Bottom right hole vertical offset: 3.1
  - Bottom right hole vertical offset from center: 1.5
  - Bottom right hole vertical offset from top: 8.0
  - Bottom right hole vertical offset from top right: 16.85
  - Bottom right hole vertical offset from top right: 28.45
  - Bottom right hole vertical offset from top right: 33.0
  - Bottom right hole vertical offset from top right: 40.0
- Labels:**
  - $2 \times \varnothing 1.8 \text{ TH}$
  - $6 \times \varnothing 0.9 \text{ TH}$
  - $1.8 \times 5 = 9.0$

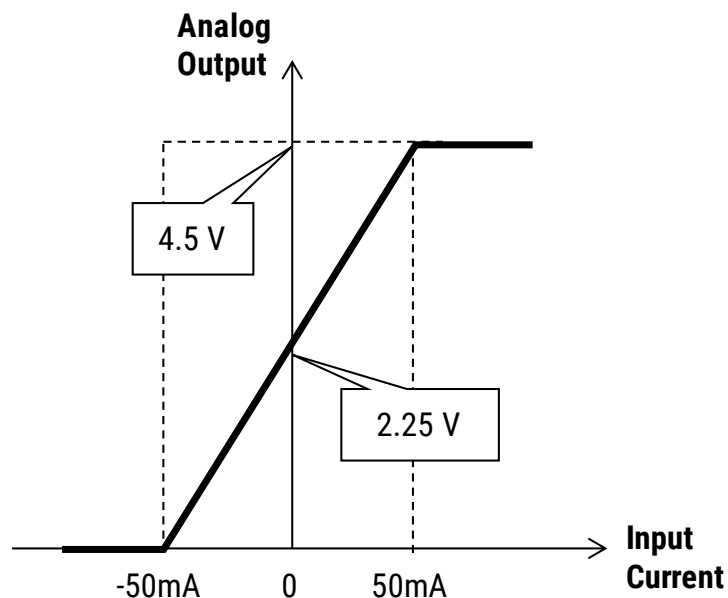
## Output Characteristics

### Switching Operation



When the residual current exceeds the threshold level ( $I_{dn}(DC)$  or  $I_{dn}(AC)$ ), PIN 4 (DC Alarm) or PIN 5 (AC Alarm) will change from low level to high impedance. Each output goes back from high impedance to low level when residual current falls below recovery level.

### PIN 3 Analog Output – DC Characteristics



## Output Characteristics cont.

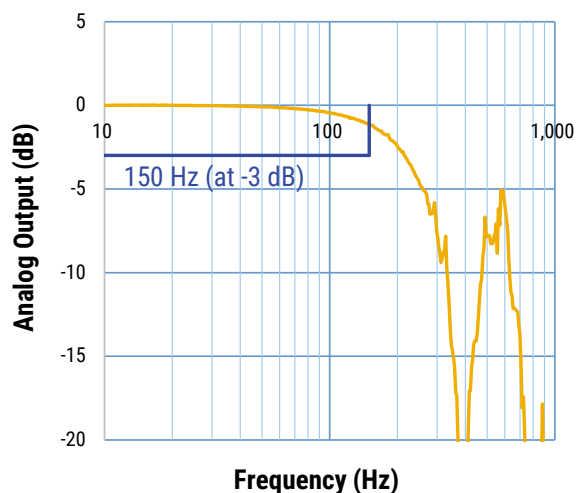
### Output State

DC Alarm	AC Alarm	State
GND	GND	Normal Condition
High Impedance	GND	DC Detection Current > 6 mA
GND	High Impedance	AC Detection Current > 20 mA
High Impedance	High Impedance	DC Detection Current > 6 mA and AC Detection Current > 20 mA

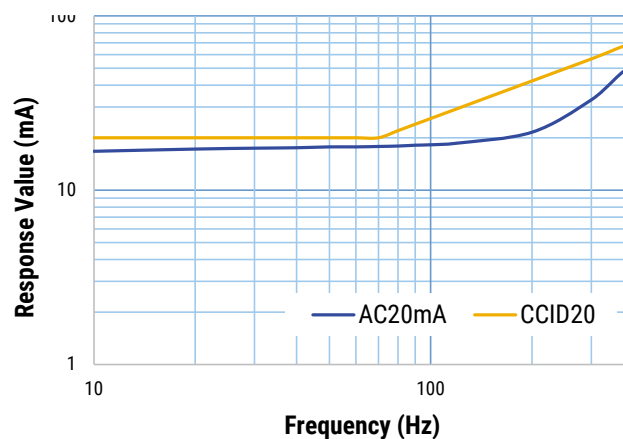
Temperature of primary wire should not exceed 105°C.

The rise time of the supply voltage is 50  $\mu$ s to 100 ms.

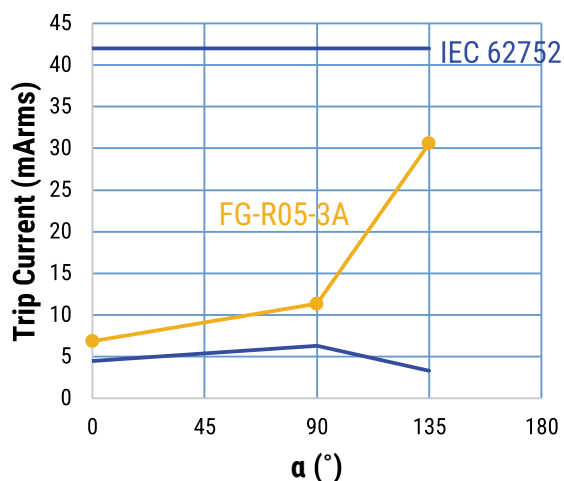
### Frequency Characteristics of Analog Output



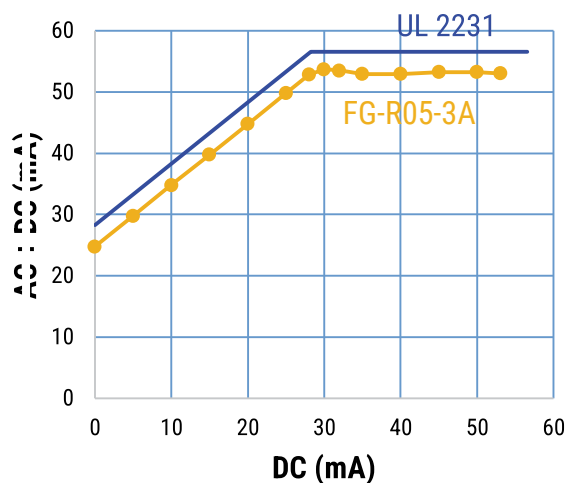
### Frequency Characteristics of Response Value



### Trip Current of Pulsating DC at Phase 0°, 90°, 180°



### Trip Current of AC + DC



Above data are not guaranteed values, for reference only.

## Environmental Compliance

FG sensors are RoHS compliant.



## Specifications

Item	Performance Characteristics
Primary Rated Voltage	250 V
Primary Nominal Current	80/40 A Maximum (1 phase/3 phase)
Supply Voltage Range	4.75 – 5.25 V (5 V typical)
Maximum Input Voltage of Digital Output	Supply Voltage + 0.3 V
Input Voltage Range of TEST (LOW)	0.0 – 0.6 V
Input Voltage Range of TEST (HIGH)	2.5 V - Supply Voltage
Maximum Sink Current of Digital Output	10 mA
Current Consumption	13 mA (at measurement 0 mA)
Operating Temperature Range	–40°C to +105°C
Storage Temperature Range	–40°C to +105°C

## Tests

### ESD Test

DC Detection Current within specifications as per Table 1 – Ratings & Part Number Reference after ESD test.

Parameter	Result
Electrostatic Discharge Voltage Human-Body Model (HBM) R = 1,500 $\Omega$ , C = 100 pF, U = $\pm$ 2,000 V	Passed
Electrostatic Discharge Voltage Charged-Device Model (CDM) U = $\pm$ 800 V	Passed

## Tests cont.

### EMC Test

DC Alarm and AC Alarm do not malfunction during noise stimulation.

Parameter	Conditions	Result
IEC 61000-4-3 Radiated, radio-frequency, electromagnetic field immunity	20 V/m, 80 MHz – 1 GHz 80% AM 1 kHz	Passed
ISO 11452-2 (ALSE) Electrical disturbances from narrowband radiated electromagnetic energy	50 V/m 200 MHz – 800 MHz 80% AM 1 kHz, 800 MHz – 2 GHz PM	Passed
ISO 11452-4 (BCI) Electrical disturbances from narrowband radiated electromagnetic energy	100 mA 20 MHz – 200 MHz 80% AM 1 kHz	Passed

### Dielectric Strength

Parameter	Conditions	Values
$U_{W, \text{prim-sec}}$	Impulse (1.2 $\mu$ s/50 $\mu$ s), PIN 1-6 vs insulated primary wire, 5 pulse -> polarity +, 5 pulse -> polarity -	5,500 V <sub>rms</sub>
$U_d$	Test voltage, 60 seconds PIN 1-6 vs insulated primary wire	1,500 V <sub>rms</sub>
$U_{PDx1.5}$	Partial discharge voltage, PIN 1-6 vs insulated primary wire * acc. to table 24	1,200 V <sub>rms</sub>
$U_{PDx1.875}$	Partial discharge voltage, PIN 1-6 vs insulated primary wire * acc. to table 24	1,500 V <sub>rms</sub>

\* IEC 61800-5-1:2007

## Table 1 – Ratings & Part Number Reference

Part Number	Measurement Range (mA)	DC Detection Current <sup>1</sup> (mA)	AC Detection Current <sup>1,2</sup> (mArms)	DC Alarm Response Time (ms)	AC Alarm Response Time (ms)
FG-R05-3A	-50 - +50	4.5 typical 3 minimum 6 maximum	17.5 typical 15 minimum 20 maximum (at 55 Hz)	280 typical, 1,000 maximum (at measurement = 6 mA) 24 typical, 250 maximum (at measurement = 60 mA) 6 typical, 15 maximum (at measurement = 300 mA)	60 typical, 250 maximum (at measurement = 30 mArms) 20 typical, 100 maximum (at measurement = 60 mArms) 8 typical, 20 maximum (at measurement = 150 mArms) 7 typical, 10 maximum (at measurement = 264 mArms) 7 typical, 10 maximum (at measurement > 5 Arms)

<sup>1</sup> Recovery level = detection current/2.

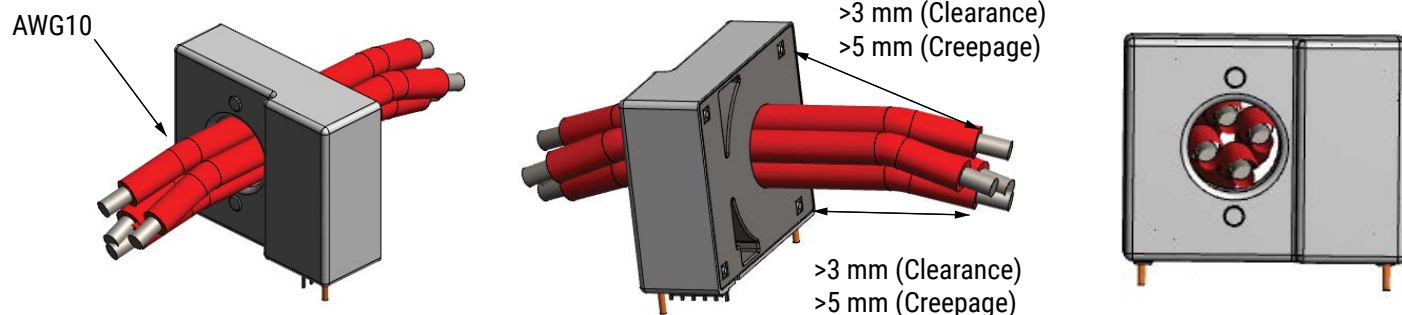
<sup>2</sup> Frequency characteristic of AC detection current = -1% typical, -2% minimum at 45 Hz/55 Hz and +1% typical, +2% maximum at 65 Hz/55 Hz.

Part Number	PIN 3 AOUT Sensitivity (V/A)	PIN 3 AOUT Offset Voltage (V)	PIN 3 AOUT Frequency Range (Hz)	Hole Diameter (mm)	Weight (g)
FG-R05-3A	40 typical	2.25 typical	150 maximum (at -3 dB)	Φ 12.6	20

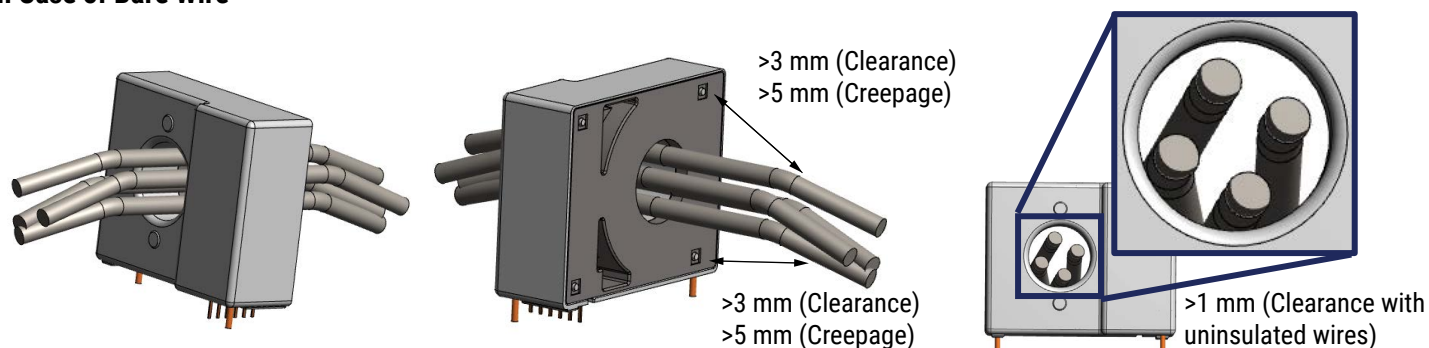
## Recommended Wire Configurations

### In Case of Insulated Wire

Three phase system < 480 V



### In Case of Bare Wire



Reinforced insulation, insulation material group III, pollution degree 2, altitude < 5,000 m and overvoltage category II.  
Please take enough creepage distance between each pin.

## Soldering Process

### FG-R05-3A

<b>Wave Soldering</b>	Preheating temperature	100 – 140°C
	Preheating time	within 40 seconds
	Heating temperature	260°C
	Heating time	within 10 seconds



## Packaging

Type	Packaging Type	Pieces Per Box
FG	Tray	300

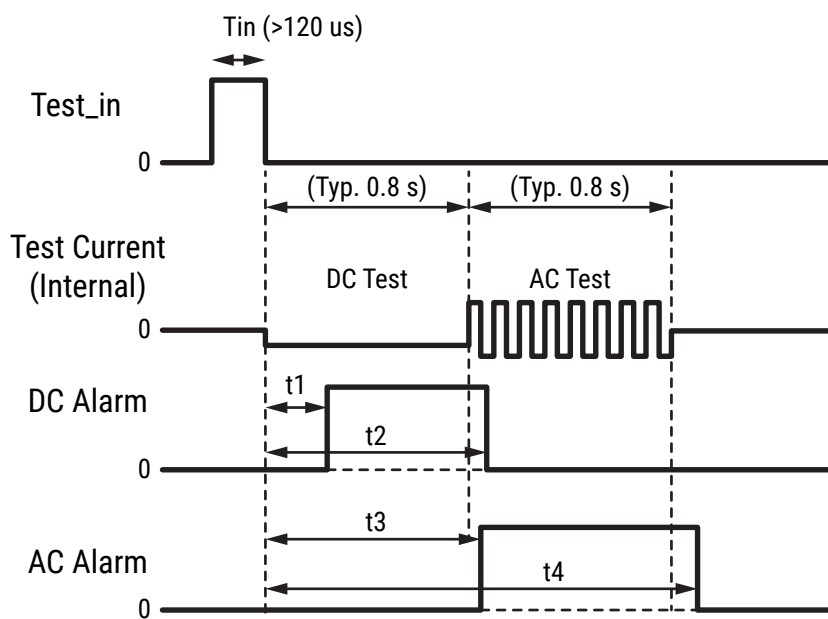
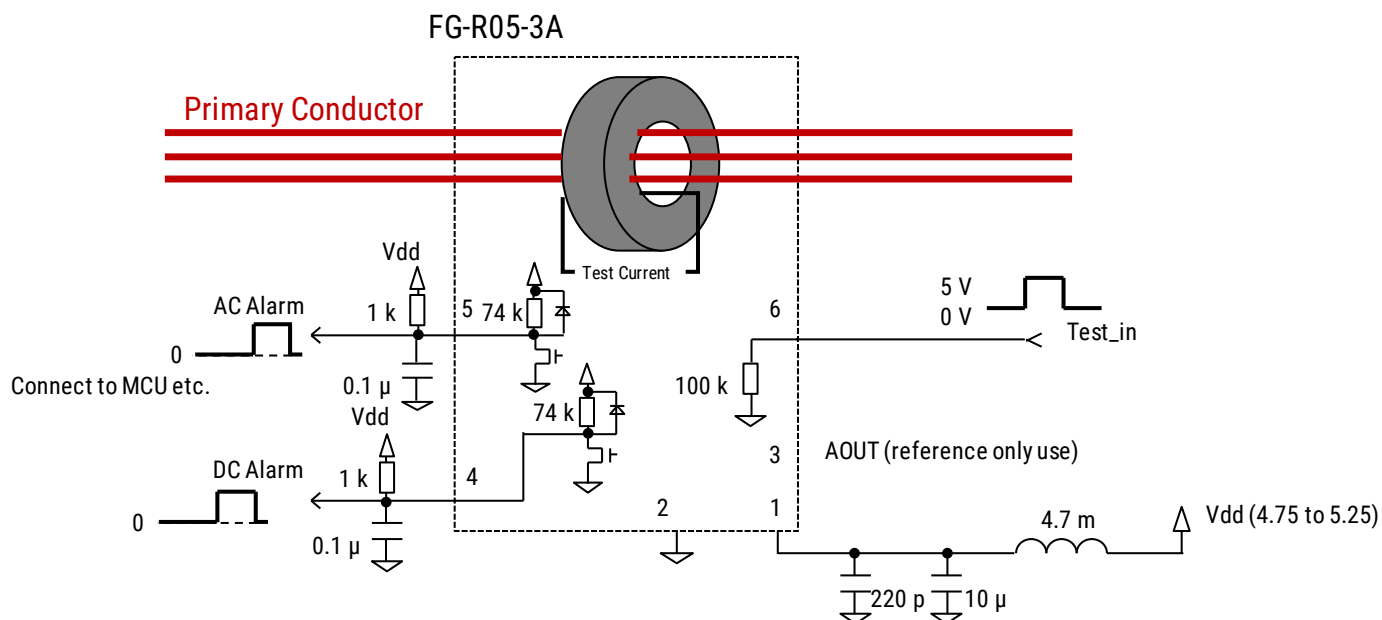
The product is packed in antistatic trays.

## Marking



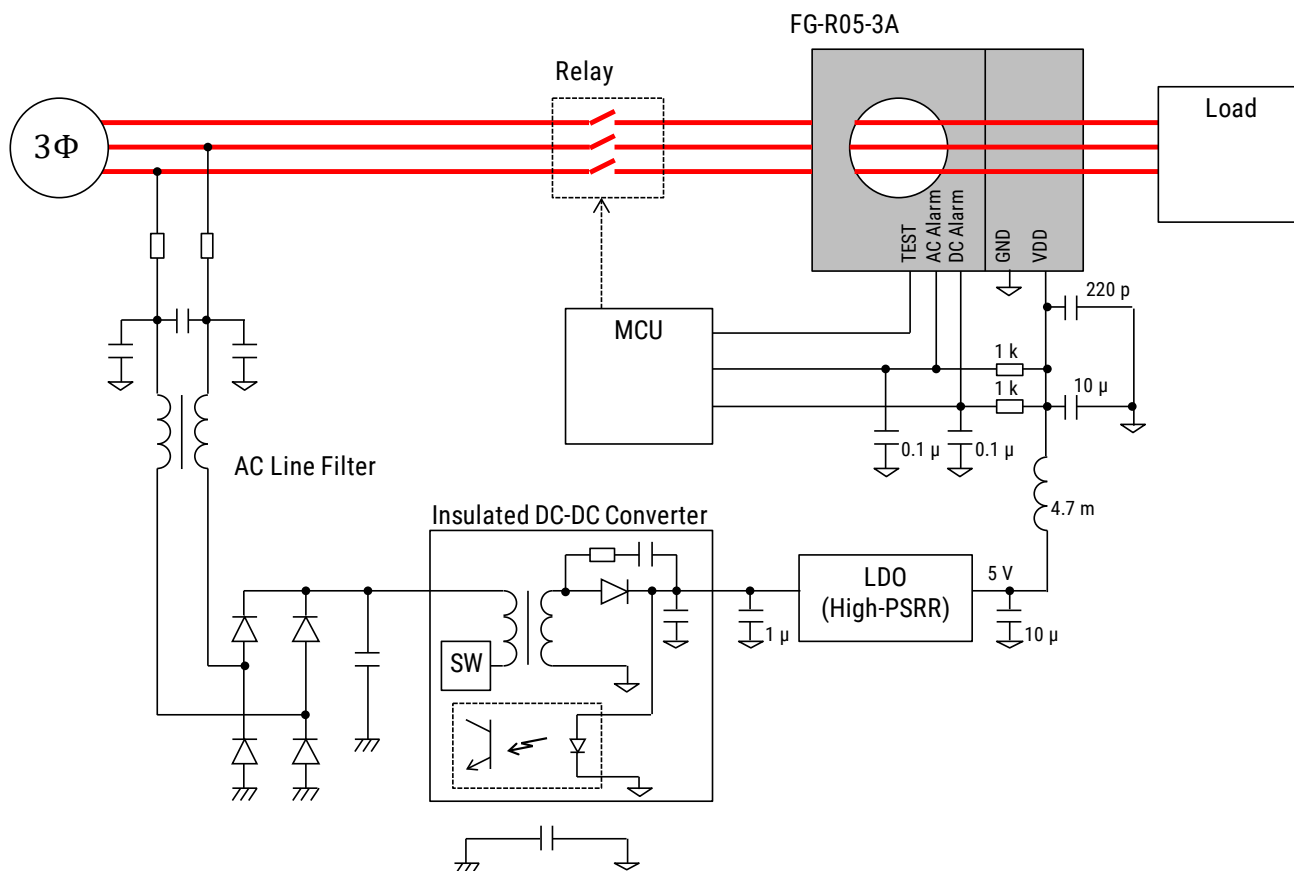
Lot Code	
1st and 2nd digit = Last two digits of Year	19 = 2019 20 = 2020 21 = 2021 22 = 2022
3rd and 4th digit = Month of the Year	01 = January 02 = February to 11 = November 12 = December
5th and 6th digit = Day of the Month	01 = 1st to 31 = 31st
7th digit = Serial Number	01, 02, etc.

## Self-Test Operation



Parameter	Minimum	Maximum
t1	0.12	0.60
t2	0.80	1.30
t3	0.70	1.20
t4	1.40	2.10

## Recommended Circuit



### Application Hints

- An X capacitor is effective in suppressing normal mode noise from the input.
- A Y capacitor and an AC line filter are effective in suppressing common mode noise from the input.
- It is recommended to use a High-PSRR LDO for the power input to the FG-R05-3A.
- Adding an LC filter to the Vdd improves noise immunity.
- Adding a capacitor of a few hundred pF or less to the Vdd improves high frequency noise immunity.
- Adding capacitors to the AC / DC Alarm jack and GND improve noise immunity.

## Handling Precautions

### Precautions for Product Storage

Current sensors should be stored in normal working environments. While the sensors are quite robust in other environments, exposure to high temperatures, high humidity, corrosive atmospheres, and long-term storage degrade solderability.

KEMET recommends that maximum storage temperature not exceed 85°C and atmospheres should be free of chlorine and sulfur-bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts. Avoid storage near strong magnetic fields, as they can magnetize the product and cause its characteristics to change. Limit ambient magnetic fields to 50e or less.

For optimized solderability, the stock of current sensors should be used within 12 months of receipt.

### Before Using Fluxgate-Based Residual Current Sensors

- Do NOT drop or apply any other mechanical stress, as such stresses may change performance characteristics.
- Do NOT exceed 260°C for 10 seconds when soldering. This is the maximum heat resistance grade of these sensors. Use a low-corrosion type flux when soldering.
- Do NOT allow strong static electricity near the sensor, as the circuit uses ICs. Static electricity can cause damage. Take static electricity precautions when handling.
- The case is Insulation Materials Group III. When designing the primary wire, be careful of clearance and creepage distance from the input/output terminal.

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